

TEST REPORT

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The results relate only to the item tested.

Number: BKKH18008752

Applicant: PLAN CREATIONS CO., LTD.
8 MOO 8, TRANG-PALIAN RD.,
YANTAKAO, TRANG, THAILAND 92140
ATTN: K.NARONG, K.SUPAPORN

Date: Aug 31, 2018

Sample description:

Quantity of sample:	One (1) set
Sample description:	Wooden toy
Date sample received:	July 03, 2018
Date information received:	August 29, 2018
Date sample resubmitted:	July 18, 2018

Client Information:

One (1) set of submitted sample said to be ROLL N WALK

Item Name:	ROLL N WALK
Item Number:	5188



BKKH18008752

Test conducted:

As requested by the applicant, for details please refer to attached page(s)

To be continued

Authorized by :
For Intertek Testing Services (Thailand) Ltd.,
Hardlines Laboratory

Ladtaka W.

Ladtaka Wongwiboonporn
Laboratory Manager
Hardlines Department

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Conclusion:

<u>Tested samples</u>	<u>Standard</u>	<u>Result</u>
Submitted sample	U.S. ASTM F963-17 for Physical and mechanical tests	Pass
	U.S. ASTM F963-17 for clause 4.5 Sound producing toys	Pass
	U.S. ASTM F963-17 for Flammability test of materials other than textile materials	Pass
	U.S. ASTM F963-16 for Heavy elements Test	Pass
	<u>Standard - U.S. CFR title 16</u> (CPSC regulations) Part 1303 total Lead content	Pass
	<u>Standard</u> U.S. Consumer product safety improvement Act 2008(H.R. 4040) Title I, Section 101 For total lead content in surface coating	Pass
	U.S. Consumer product safety improvement Act 2008(H.R. 4040) Title I, Section 101 For total lead content in non-surface coating material (substrate)	Pass
	US 16 CFR Part 1307 for Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates	Pass
	Phthalate Content Requirement base on the California Proposition 65	Pass
	Illinois Lead Poisoning Prevention Act 410 ILCS 45 section 6 (public act 095-1019)	Pass

Remark: As requested by the applicant, the test was conducted only on components listed in this report.
Other components were not tested.

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Remark:

The chemical test results was not conducted on the below components of samples. Applicant claimed the components were tested on our previous test report.

<u>Components</u>	<u>Report No.</u>	<u>Date</u>
<u>ASTM F963-16: Heavy metal</u>		
GRAY COATING ON WOOD	BKKH17014798	Dec 06, 2017
WHITE COATING ON WOOD	BKKH18008771	Jul 12, 2018
GRAY RUBBER RING (EPDM)	BKKH18001629	Feb 12, 2018
BROWN SAWDUST	BKKH18004950	May 02, 2018
CREAM FABRIC - RED PRINT	BKKH18008763	Jul 11, 2018
<u>Lead in surface coating</u>		
GRAY COATING ON WOOD	BKKH17014798	Dec 06, 2017
WHITE COATING ON WOOD	BKKH18008771	Jul 12, 2018
<u>Lead in substrate</u>		
CROSS DOWEL NUT	BKKH18011232	Aug 22, 2018
SCREW (BLACK-RED)	BKKH18009870	Jul 25, 2018
GRAY RUBBER RING (EPDM)	BKKH18001629	Feb 12, 2018
BROWN SAWDUST	BKKH18004950	May 02, 2018
CREAM FABRIC - RED PRINT	BKKH18008763	Jul 11, 2018
<u>Phthalate content</u>		
GRAY COATING ON WOOD	BKKH17014798	Dec 06, 2017
GRAY RUBBER RING (EPDM)	BKKH18001629	Feb 12, 2018
BROWN SAWDUST	BKKH18004950	May 02, 2018
WHITE COATING ON WOOD	BKKH18008771	Jul 12, 2018

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Test conducted:

1 Physical And Mechanical Tests▲

Test Standard : ASTM Standard Consumer Safety Specification for Toy Safety F963-17.

Age group for testing : For age over 10 months.

The submitted samples were undergone the use and abuse tests in accordance with the Federal Hazardous Substances Act (FHSA), Title 16, Code of Federal Regulations : -

Test	FHSA	Parameter
Drop test	Section 1500.51(b)	10 x 4.5 ft
Tip over test		3 times
Tumble Test		--
Torque test	Section 1500.53(e)	4 in-lbf
Tension test	Section 1500.53(f)	15 lbf
Compression test	Section 1500.53(g)	30 lbf

Clause	Testing items	Assessment
4.1	Material quality	P
4.5	Sound-producing toys	P *1
4.6.1	Toys intended for children under 36 months (small objects)	P
4.6.2	Mouth-actuated toys	NA
4.6.3	Toys and games for 36 months to 72 months (small part warning)	NA
4.7	Accessible edges	P
4.8	Projections	NA
4.9	Accessible points	P
4.10	Wires or rods	NA
4.11	Nails and fasteners	P
4.12	Plastic film	NA
4.13	Folding mechanisms and hinges	NA
4.14	Cords, straps and elastics	NA
4.15	Stability and over-load requirements	NA
4.16	Confined spaces	NA
4.17	Wheels, tires and axles	P
4.18	Holes, clearance, and accessibility of mechanisms	P
4.19	Simulated protective devices	NA
4.20	Pacifiers	NA
4.21	Projectile toys	NA
4.22	Teethers and teething toys	NA

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Test conducted:

Clause	Testing items	Assessment
4.23	Rattles	NA
4.24	Squeeze toys	NA
4.25	Battery-operated toys	NA
4.26	Toys intended to be attached to a crib or playpen	NA
4.27	Stuffed and beanbag-type toys	NA
4.28	Stroller and carriage toys	NA
4.29	Art materials	NA
4.30	Toy gun marking	NA
4.31	Balloons	NA
4.32	Certain toys with nearly spherical ends	NA
4.33	Marbles	NA
4.34	Balls	NA
4.35	Pompoms	NA
4.36	Hemispheric-shaped objects	NA
4.37	Yoyo elastic tether toys	NA
4.38	Magnets	NA
4.39	Jaw entrapment in handles and steering wheels	NA
4.40	Expanding materials	NA
4.41	Toy chests	NA
5	Labelling requirement	P
6	Instructional literature	P
7	Producer's markings	
	- name of producer (toy and package)	Yes
	- address (package)	Yes

Remark : P = Pass NA = Not applicable

▲ = Tested items are not included in the TISI Accreditation

No final packaging was submitted for testing.

The submitted samples were undergone the tests in accordance with clause 8.5 through clause 8.17 and 8.19 through 8.26 on normal use, abuse and specific tests for different types of toys whichever is applicable.

Testing period : July 03, 2018 to July 20, 2018

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Number: BKKH18008752

Test conducted:

***1 Sound producing toys test**

Test Standard : ASTM Standard Consumer Safety Specification on Toy Safety F963-17, clause 4.5.

Clause	Test item	Assessment
4.5.1.1	A-weighted equivalent sound pressure level, L_{Aeq} , produced by close to the ear toys.	NA
4.5.1.2	Maximum A-weighted sound pressure level, L_{AFmax} , produced by the translational motion of floor or table top toys where the motion is imparted on the toy by the child.	P
4.5.1.3	A-weighted equivalent sound pressure level, L_{Aeq} , produced by all other toys.	NA
4.5.1.4	C-weighted peak sound pressure level, L_{Cpeak} , produced by close to the ear toys.	NA
4.5.1.5	C-weighted peak sound pressure level, L_{Cpeak} , produced by any type of toy excluding toys using explosive action.	P
4.5.1.6	C-weighted peak sound pressure level, L_{Cpeak} , produced by a toy using percussion caps or other explosive action.	NA

Remark : P = Pass NA = Not applicable

Measured data:

<u>Tested component</u>	<u>Maximum A-weighted sound pressure level (L_{AFmax})</u>	<u>Limit (db)</u>
Roll N Walk	77.8	85
<u>Tested component</u>	<u>Peak sound pressure level (L_{Cpeak})</u>	<u>Limit (db)</u>
Roll N Walk	100.2	115

Testing period : July 03, 2018 to July 20, 2018

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Number: BKKH18008752

Test conducted:

2 Flammability Test[▲]

Test Standard : Clause 4.2 of the ASTM Standard Consumer Safety Specification for Toy Safety F963-17.

Results : Did not ignite

▲ = Tested items are not included in the TISI Accreditation

Testing period : July 03, 2018 to July 20, 2018



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Number: BKKH18008752

Test conducted:

3 Heavy Elements Analysis

As per clause 4.3.5.1(2) of the ASTM Standard Consumer Safety Specification on Toy Safety F963-16, acid extraction method was used and heavy elements migration content were determined by ICP-OES analysis.

	<u>Result</u> <u>mg/kg</u>		<u>LOD</u> <u>mg/kg</u>	<u>LOQ</u> <u>mg/kg</u>	<u>Limit mg/kg</u>
	(1)	(2)			
Sol. Barium (Ba)	103	10	1	5	1000
Sol. Lead (Pb)	ND	ND	1	5	90
Sol. Cadmium (Cd)	ND	ND	1	5	75
Sol. Antimony (Sb)	ND	ND	2	5	60
Sol. Selenium (Se)	ND	ND	1	5	500
Sol. Chromium (Cr)	ND	ND	2	5	60
Sol. Mercury (Hg)	ND	ND	1	5	60
Sol. Arsenic (As)	ND	ND	2	5	25

Remark: Sol. = Soluble
mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million
LOD = Limit of Detection LOQ = Limit of Quantitation
ND = Not detected (Less than LOD) < = Less than

Tested components:

(1) =	GRAY COATING ON WOOD	Refer	BKKH17014798
(2) =	WHITE COATING ON WOOD	Refer	BKKH18008771

Note: The results of soluble toxic elements were adjusted by subtracting the analytical correction factor.

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Number: BKKH18008752

Test conducted:

Heavy Elements Analysis

As per clause 4.3.5.2(2)(b) of the ASTM Standard Consumer Safety Specification on Toy Safety F963-16, acid extraction method was used and heavy elements migration content were determined by ICP-OES analysis.

	(3)	(4)	Result mg/kg (5)	LOD mg/kg	LOQ mg/kg	Limit mg/kg
Sol. Barium (Ba)	ND	<5	9	1	5	1000
Sol. Lead (Pb)	ND	<5	ND	1	5	90
Sol. Cadmium (Cd)	ND	ND	ND	1	5	75
Sol. Antimony (Sb)	ND	ND	ND	2	5	60
Sol. Selenium (Se)	ND	ND	ND	1	5	500
Sol. Chromium (Cr)	ND	ND	ND	2	5	60
Sol. Mercury (Hg)	ND	ND	ND	1	5	60
Sol. Arsenic (As)	ND	ND	ND	2	5	25

Remark: Sol. = Soluble
mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million
LOD = Limit of Detection LOQ = Limit of Quantitation
ND = Not detected (Less than LOD) < = Less than

Tested components:

(3) =	GRAY RUBBER RING (EPDM)	Refer	BKKH18001629
(4) =	BROWN SAWDUST	Refer	BKKH18004950
(5) =	CREAM FABRIC - RED PRINT	Refer	BKKH18008763

Note: The results of soluble toxic elements were adjusted by subtracting the analytical correction factor.

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Test conducted:

Total Lead (Pb) Content

As per clause 4.3.5.1(1) of the ASTM Standard Consumer Safety Specification on Toy Safety F963-16, test method CPSC-CH-E1003-09.1:2011 was used and total Lead content was determined by ICP-OES analysis.

(I) Surface coating

<u>Tested Component</u>	<u>Result</u> <u>mg/kg</u>	<u>LOD</u> <u>(mg/kg)</u>	<u>LOQ</u> <u>(mg/kg)</u>	<u>Limit</u> <u>(mg/kg)</u>
(1)	ND	2	13	90
(2)	<13	2	13	90

Remark: mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million
LOD = Limit of Detection LOQ = Limit of Quantitation
ND = Not detected (Less than LOD) < = Less than

Tested components:

(1) = GRAY COATING ON WOOD Refer BKKH17014798
(2) = WHITE COATING ON WOOD Refer BKKH18008771

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Test conducted:

Total Lead (Pb) Content

As per clause 4.3.5.2(2)(a) of the ASTM Standard Consumer Safety Specification on Toy Safety F963-16, test method CPSC-CH-E1001-08.3:2012, CPSC-CH-E1002-08.3:2012 were used and total Lead content was determined by ICP-OES analysis.

(II) Non-surface coating

<u>Tested Component</u>	<u>Result</u> <u>mg/kg</u>	<u>LOD</u> <u>(mg/kg)</u>	<u>LOQ</u> <u>(mg/kg)</u>	<u>Limit</u> <u>(mg/kg)</u>
(3)	ND	1	13	100
(4)	ND	1	13	100
(5)	ND	1	13	100
(6)	16	2	13	100
(7)	ND	2	13	100

Remark: mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million
LOD = Limit of Detection LOQ = Limit of Quantitation
ND = Not detected (Less than LOD) < = Less than

Tested components:

(3) =	GRAY RUBBER RING (EPDM)	Refer	BKKH18001629
(4) =	BROWN SAWDUST	Refer	BKKH18004950
(5) =	CREAM FABRIC - RED PRINT	Refer	BKKH18008763
(6) =	CROSS DOWEL NUT	Refer	BKKH18011232
(7) =	SCREW (BLACK-RED)	Refer	BKKH18009870

Test conducted:

4

As per U.S. Code of Federal Regulations title 16 Part 1303. Acid digestion method was used and total Lead content was determined by Inductively Couple Plasma Optical Emission Spectrometry.

<u>Tested component</u>	<u>Result %</u>	<u>LOD %</u>	<u>LOQ %</u>	<u>Limit %</u>
(1)	ND	0.0002	0.0013	0.0090
(2)	<0.0013	0.0002	0.0013	0.0090

Remark:

%	=	percentage	<	=	Less than
LOD	=	Limit of Detection	LOQ	=	Limit of Quantitation
ND	=	Not detected (Less than LOD)			
▲	=	Tested items are not included in the TISI Accreditation			

Tested components:

(1) =	GRAY COATING ON WOOD	Refer	BKKH17014798
(2) =	WHITE COATING ON WOOD	Refer	BKKH18008771

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Test conducted:

5 Total lead (Pb) content in surface coating

As per U.S. Consumer Product Safety Improvement Act of 2008 (H.R. 4040), Title I, Section 101 for children's products containing Lead, CPSC-CH-E1003-09.1:2011 method was used and total Lead content was determined by Inductively Couple Plasma Optical Emission Spectrometry.

<u>Tested component</u>	<u>Result</u> <u>mg/kg</u>	<u>LOD</u> <u>mg/kg</u>	<u>LOQ</u> <u>mg/kg</u>	<u>Limit mg/kg</u>
(1)	ND	2	13	90
(2)	<13	2	13	90

Remark: mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million
LOD = Limit of Detection LOQ = Limit of Quantitation
ND = Not detected (Less than LOD) < = Less than

Tested components:

(1) = GRAY COATING ON WOOD Refer BKKH17014798
(2) = WHITE COATING ON WOOD Refer BKKH18008771

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Test conducted:

- 6 Total Lead (Pb) Content in Substrate Material- Children's Metal Product
As per U.S. Consumer Product Safety Improvement Act of 2008 (H.R. 4040), Title I, Section 101 for children's products containing Lead, CPSC-CH-E1001-08.3:2012 method was used and total Lead content was determined by Inductively Couple Plasma Optical Emission Spectrometry.

<u>Tested component</u>	<u>Result</u> <u>mg/kg</u>	<u>LOD</u> <u>mg/kg</u>	<u>LOQ</u> <u>mg/kg</u>	<u>Limit mg/kg</u>
(1)	16	2	13	100
(2)	ND	2	13	100

Remark: mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million
LOD = Limit of Detection LOQ = Limit of Quantitation
ND = Not detected (Less than LOD) < = Less than

Tested components:

- (1) = CROSS DOWEL NUT Refer BKKH18011232
(2) = SCREW (BLACK-RED) Refer BKKH18009870

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Test conducted:

Total lead (Pb) content in substrate material- non-metal children's product

As per U.S. Consumer product safety improvement Act of 2008 (H.R. 4040), Title I, Section 101 for children's products containing lead, CPSC-CH-E1002-08.3:2012 method was used and total lead content was determined by Inductively Couple Plasma Optical Emission Spectrometry.

<u>Tested component</u>	<u>Result</u> <u>mg/kg</u>	<u>LOD</u> <u>mg/kg</u>	<u>LOQ</u> <u>mg/kg</u>	<u>Limit mg/kg</u>
(3)	ND	1	13	100
(4)	ND	1	13	100
(5)	ND	1	13	100

Remark: mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million
LOD = Limit of Detection LOQ = Limit of Quantitation
ND = Not detected (Less than LOD) < = Less than

Tested components:

(3) =	GRAY RUBBER RING (EPDM)	Refer	BKKH18001629
(4) =	BROWN SAWDUST	Refer	BKKH18004950
(5) =	CREAM FABRIC - RED PRINT	Refer	BKKH18008763

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Test conducted:

7 Phthalate content

As per CPSC-CH-C1001-09.3:2010 and U.S. Consumer Product Safety Improvement Act 2008 (H.R. 4040), Title I, Section 108 requirement on Phthalates, solvent extraction method was used and Phthalate content was determined by Gas Chromatographic-Mass Spectrometric (GC-MS) analysis.

	<u>Result</u> (%, w/w)				<u>LOD</u> (%, w/w)	<u>LOQ</u> (%, w/w)	<u>(16CFR1307)</u> Limit (%, w/w)	<u>NPR</u> (%, w/w)
	(1)	(2)	(3)	(4)				
Dibutyl Phthalate (DBP)	ND	ND	ND	ND	0.0015	0.0030	0.1	0.1
Di(2-ethylhexyl) phthalate (DEHP)	ND	ND	ND	ND	0.0015	0.0030	0.1	0.1
Benzyl butyl Phthalate (BBP)	ND	ND	ND	ND	0.0015	0.0030	0.1	0.1
Di-iso-nonyl Phthalate (DINP)	ND	ND	ND	ND	0.0015	0.0090	0.1	0.1
Di-n-octyl Phthalate (DNOP)	ND	ND	ND	ND	0.0015	0.0030	--	--
Di-iso-decyl Phthalate (DIDP)	ND	ND	ND	ND	0.0015	0.0090	--	--
Di-isobutyl phthalate (DIBP)▲	ND	ND	ND	ND	0.0015	0.0090	0.1	0.1
Di-n-pentyl phthalate (DPENP)▲	ND	ND	ND	ND	0.0015	0.0090	0.1	0.1
Di-n-hexyl phthalate (DHEXP)▲	ND	ND	ND	ND	0.0015	0.0090	0.1	0.1
Di-cyclohexyl phthalate (DCHP)▲	ND	ND	ND	ND	0.0015	0.0090	0.1	0.1
Diisooctyl phthalate (DIOP)▲	ND	ND	ND	ND	0.0015	0.0090	--	--

Remark : The above limit was quoted according to US 16 CFR Part 1307 for Prohibition of Children's Toys and Child Care Articles Containing Specified Phthalates except the Phthalate no.5-6,11 was conducted as per applicant requested only.

NPR = Notice of proposed rulemaking
%, w/w = Percentage weight by weight
LOD = Limit of Detection
LOQ = Limit of Quantitation
ND = Not detected (Less than LOD)
▲ = Tested items are not included in the TISI Accreditation

Tested components:

(1) =	GRAY COATING ON WOOD	Refer	BKKH17014798
(2) =	GRAY RUBBER RING (EPDM)	Refer	BKKH18001629
(3) =	BROWN SAWDUST	Refer	BKKH18004950
(4) =	WHITE COATING ON WOOD	Refer	BKKH18008771

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Test conducted:

8 Phthalate content test[▲]

By solvent extraction and Gas Chromatographic-Mass Spectrometric (GC-MS) analysis.

	<u>Result</u>				<u>LOD</u>	<u>LOQ</u>	<u>Limit</u>
	<u>(%, w/w)</u>				<u>(%, w/w)</u>	<u>(%, w/w)</u>	<u>(%, w/w)</u>
	(1)	(2)	(3)	(4)			
Dibutyl Phthalate (DBP)	ND	ND	ND	ND	0.0015	0.0030	0.1
Di(2-ethylhexyl) phthalate (DEHP)	ND	ND	ND	ND	0.0015	0.0030	0.1
Benzyl butyl Phthalate (BBP)	ND	ND	ND	ND	0.0015	0.0030	0.1
Di-iso-nonyl Phthalate (DINP)	ND	ND	ND	ND	0.0015	0.0090	0.1
Dioctyl Phthalate (DNOP)	ND	ND	ND	ND	0.0015	0.0030	0.1
Di-iso-decyl Phthalate (DIDP)	ND	ND	ND	ND	0.0015	0.0090	0.1
Di-n-hexyl Phthalate (DnHP)	ND	ND	ND	ND	0.0015	0.0030	0.1

Remark : %, w/w = Percentage weight by weight
 LOD = Limit of Detection
 LOQ = Limit of Quantitation
 ND = Not detected (Less than LOD)
 ▲ = Tested items are not included in the TISI Accreditation

Note : The above limit was quoted according to the California Proposition 65

Tested components:

(1) =	GRAY COATING ON WOOD	Refer	BKKH17014798
(2) =	GRAY RUBBER RING (EPDM)	Refer	BKKH18001629
(3) =	BROWN SAWDUST	Refer	BKKH18004950
(4) =	WHITE COATING ON WOOD	Refer	BKKH18008771

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Test conducted:

9 Total Lead (Pb) Content [▲]

As per Illinois Lead poisoning prevention act 410 ILCS 45 section 6 (public act 095-1019), acid digestion method was used and total Lead content was determined by Inductively Couple Plasma Optical Emission Spectrometry.

I Surface coating material

<u>Tested component</u>	<u>Result</u> <u>mg/kg</u>	<u>LOD</u> <u>mg/kg</u>	<u>LOQ</u> <u>mg/kg</u>	<u>Limit</u> <u>mg/kg</u>
(1)	ND	2	13	90
(2)	<13	2	13	90

Remark: < = Less than

mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million

LOD = Limit of Detection

LOQ = Limit of Quantitation

ND = Not detected (Less than LOD)

▲ = Tested items are not included in the TISI Accreditation

Requirement:

According to Illinois Lead poisoning prevention act 410 ILCS 45 section 6 (public act 095-019), appropriate warning statement is required when the Lead content of the submitted sample is more than 40 ppm but less than 90 ppm for surface coatings and less than 100 ppm for substrates by total weight or a lower standard for Lead content as may be established by federal or state law or regulation.

Tested components:

(1)	=	GRAY COATING ON WOOD	Refer	BKKH17014798
(2)	=	WHITE COATING ON WOOD	Refer	BKKH18008771

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Test conducted:

II Non-surface coating material (substrate)

<u>Tested component</u>	<u>Result</u> <u>mg/kg</u>	<u>LOD</u> <u>mg/kg</u>	<u>LOQ</u> <u>mg/kg</u>	<u>Limit</u> <u>mg/kg</u>
(3)	ND	1	13	100
(4)	ND	1	13	100
(5)	ND	1	13	100
(6)	16	1	13	100
(7)	ND	1	13	100

Remark: < = Less than
mg/kg = Milligram per kilogram based on weight of sample; = ppm = Parts per million
LOD = Limit of Detection
LOQ = Limit of Quantitation
ND = Not detected (Less than LOD)

Requirement: According to Illinois Lead poisoning prevention act 410 ILCS 45 section 6 (public act 095-019), appropriate warning statement is required when the Lead content of the submitted sample is more than 40 ppm but less than 90 ppm for surface coatings and less than 100 ppm for substrates by total weight or a lower standard for Lead content as may be established by federal or state law or regulation.

Tested components:

(3) =	GRAY RUBBER RING (EPDM)	Refer	BKKH18001629
(4) =	BROWN SAWDUST	Refer	BKKH18004950
(5) =	CREAM FABRIC - RED PRINT	Refer	BKKH18008763
(6) =	CROSS DOWEL NUT	Refer	BKKH18011232
(7) =	SCREW (BLACK-RED)	Refer	BKKH18009870

Note: LOD and LOQ value in this test report were effective since October, 2014

*****END*****/KS/ST

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